

## Dimensioned drawing



## Electrical connection

ODS10L1-25M.8/LAK-M12 ODS10L1-25M.8/LAK, 200-M12



## Technical data

## Measurement data

## Measurement range

Resolution
Accuracy
Reproducibility
Response time
Output time
Temperature drift

## Optical data

Light source
Laser class
Wavelength
Impulse duration
Max. output power (peak)
Light spot

## Timing

Measurement time

Readiness delay
Electrical data
Operating voltage $U_{B}{ }^{5}$ )
Residual ripple
Open-circuit current
Switching output
Signal voltage high/low
Analog output ODS10L1-25M.8/LA...
IO-Link
Indicators
Green/red LED
Green continuous light ready
Red

## Orange

Off
Yellow LEDs Q1/Q2 On

## Mechanical data

Housing
Optics cover
Weight

Connection type

## Environmental data

Ambient temp. (operation/storage)
Protective circuit 7
VDE safety class
Degree of protection
Standards applied
Certifications
1 mm
laser

6 ns
391 mW $\leq 300 \mathrm{~ms}$
no signal
plastic
glass

1, 2, 3
IIII
IP 67

100 ... 25000 mm (on HighGain tape)
$\leq \pm 25 \mathrm{~mm}^{1)}$
$0.5 \ldots 4 \mathrm{~mm}^{2)}$
$3.4 \ldots 1020 \mathrm{~ms}$, adjustable ${ }^{3}$ ), see tables
$3.4 \mathrm{~ms}^{4}$ ), see tables
$\leq \pm 2 \mathrm{~mm} / \mathrm{K}$

1 (acc. to IEC 60825-1:2007)
658nm (visible red light)
approx. $7 \times 7 \mathrm{~mm}^{2}$ at 8 m
"Fast" measure mode:
"Standard" measure mode:
"Precision" measure mode:
15 ms
"Precision" measure mode: 200 ms
"High precision" measure mode: 1000 ms
for individual measure modes, see Page 3
$18 \ldots 30 \mathrm{VDC}$ (incl. residual ripple)
$\leq 15 \%$ of $U_{B}$
$\leq 150 \mathrm{~mA}$
push-pull switching output ${ }^{6)}$,
PNP light switching, NPN dark switching
$\geq\left(\mathrm{U}_{\mathrm{B}}-2 \mathrm{~V}\right) / \leq 2 \mathrm{~V}$
voltage $1 \ldots 10 \mathrm{~V} / 0 \ldots 10 \mathrm{~V} / 1 \ldots 5 \mathrm{~V} / 0 \ldots 5 \mathrm{~V}, \mathrm{R}_{\mathrm{L}} \geq 2 \mathrm{k} \Omega$
current $4 \ldots 20 \mathrm{~mA}, \mathrm{R}_{\mathrm{L}} \leq 500 \Omega$ (factory setting)
COM2 ( 38.4 kBaud ), vers. 1.1 , min. cycle time 2.3 ms ,
SIO is supported
warning, weak signal
no voltage
object detected

70 g (M 12 connector)
133 g ( 2 m cable)
90 g (cable with M 12 connector)
turning M12 connector, $90^{\circ}$
2 m cable, wire cross section $5 \times 0.14 \mathrm{~mm}^{2}$ ( $5 \times 26$ AWG)
0.2 m cable with M12 connector
$-40^{\circ} \mathrm{C} \ldots+50^{\circ} \mathrm{C} /-40^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}$

IEC 60947-5-2
UL 508, CSA C22.2 No.14-13 5) 8)

1) Typical values, measurement range $100 \ldots 25000 \mathrm{~mm}$, measurement on HighGain foil REF 7-A-100×100, response time 50 ms , "Standard" measure mode, at $20^{\circ} \mathrm{C}$ after warmup time of 20 min .
2) Typical values, statistical value 1 sigma, measurement on HighGain foil REF 7-A-100x100, at $20^{\circ} \mathrm{C}$ after warmup time of 20 min .
3) Factory setting: "Standard" 50 ms
4) Factory setting, with filter functions adjustable from $17 \ldots 1020 \mathrm{~ms}$
5) For UL applications: use is permitted exclusively in Class 2 circuits according to NEC
6) The push-pull switching outputs must not be connected in parallel
7) 1=transient protection, 2=polarity reversal protection, $3=$ short circuit protection for all outputs
8) These proximity switches shall be used with UL Listed Cable assemblies rated $30 \mathrm{~V}, 0.5 \mathrm{~A}$ min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

## Notes

- You can download the IO Device Description (IODD file) and the Sensor Studio configuration software (requires IO-Link USB master) from the Internet at www.leuze.com.


## Tables

Measure modes:

| Measure mode | Response time | Output time |
| :--- | :---: | :---: |
| Fast | 15 ms | 3.4 ms |
| Standard | 50 ms | 3.4 ms |
| Precision | 200 ms | 3.4 ms |
| High precision | 1000 ms | 3.4 ms |
| Individual ${ }^{1)}$ | $3.4 \ldots 1020 \mathrm{~ms}$ | 3.4 ms |
| Spike <br> suppression ${ }^{1)}$ | $17 \ldots 1020 \mathrm{~ms}$ | $17 \ldots .1020 \mathrm{~ms}$ |

1) See "Individual measure modes" on Page 3

## Diagrams

Typ. Reproducibility on HighGain tape (measure mode "Standard", 50ms)


## Notes

## Observe intended use!

${ }^{4}$ This product is not a safety sensor and is not intended as personnel protection.
4 The product may only be put into operation by competent persons.
${ }^{\leftrightarrows}$ Only use the product in accordance with its intended use.

## Laser safety notices

## ATTENTION, LASER RADIATION - LASER CLASS 1

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 1 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.
$\left.{ }^{4}\right)$ Observe the applicable statutory and local laser protection regulations.
$\stackrel{4}{4}$ The device must not be tampered with and must not be changed in any way.
There are no user-serviceable parts inside the device.
Repairs must only be performed by Leuze electronic $\mathrm{GmbH}+$ Co. KG.

Analog output: characteristic curve for factory setting


## Individual measure modes

| Measure mode | Adjustable number of measurements for the floating average calculation | Adjustable filter depth | Measurement value formation |  |
| :---: | :---: | :---: | :---: | :---: |
| Individual | $1 \ldots 300$ | - | - |  |
| Spike suppression | 5... 300 | Raw | Approx. 75\% of the measurement values are averaged in the center |  |
|  |  | Medium | Approx. 50\% of the measurement values are averaged in the center |  |
|  |  | Fine | Approx. 25\% of the measurement values are averaged in the center |  |

## IO-Link process data

Process data format: M-sequence TYPE_2_V

- PDOut (Master -> Sensor): none
- PDIn (Sensor -> Master): 24-bit (16 measurement value bits, 8 status bits)


## Measurement values

16-bit measurement value: distance to the object - between lower and upper limit of the measurement range - in mm .

| 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |

Special values:

- Signal=0 (no reception signal): 65535
- Measurement range exceeded: upper limit of the measurement range
- Measurement range below minimum value: lower limit of the measurement range
- Measurement=0 (while teaching or during activation): last measurement value
- Measurement=0 (during start-up): 65535


## Status bits

| Bit | 23 | 22 | 21 | 20 | 19 | 18 | 17 | 16 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Value | $\mathbf{0}$ | $\mathbf{0}$ | $\mathbf{W}$ | $\mathbf{S}$ | $\mathbf{M}$ | $\mathbf{Q 3}$ | $\mathbf{Q 2}$ | $\mathbf{Q 1}$ |


| $\mathbf{0}$ | Unassigned bits (bit 22 and bit 23) are 0; initialization state is also 0 |
| :--- | :--- |
| $\mathbf{W}$ | 1: running measurement (measurement running) <br> 0: during start-up, teaching, deactivation |
| $\mathbf{S}$ | 1: signal OK, reception signal is sufficient for measurement value output <br> $\mathbf{M}$$\quad$1: warning; e.g., weak reception signal <br> Q1 ... Q3 <br> Switching states Q1, Q2, Q3 <br> 1: Active $\mathbf{l}$ |

## ODS10

## Part number code



## Order guide

## Connection: M12 connector, 5-pin

IO-Link 1.1, analog output, multifunction input, 1 push/pull switching output
Connection: cable, length $\mathbf{2 0 0 0} \mathbf{m m}$ with wire-end sleeves, $\mathbf{5}$-wire
IO-Link 1.1, analog output, multifunction input, 1 push/pull switching output
Connection: cable, length $\mathbf{2 0 0} \mathbf{m m}$ with $\mathbf{M 1 2}$ connector, $\mathbf{5 - p i n}$
IO-Link 1.1, analog output, multifunction input, 1 push/pull switching output

## Accessories

HighGain reflective tape, $100 \mathrm{~mm} \times 100 \mathrm{~mm}$, self-adhesive
Mounting system for mounting on rods $\emptyset 10 \mathrm{~mm}$
Mounting system for mounting on rods $\emptyset 12 \mathrm{~mm}$
Connection cable with M12 connector, angled, 5-pin, length 2 m , PVC sheathing (many other connection cables are available)
IO-Link master set

| Designation | Part no. |
| :--- | :---: |
| ODS10L1-25M.8/LAK-M12 | 50129530 |
| ODS10L1-25M.8/LAK | 50129533 |
|  |  |
| ODS10L1-25M.8/LAK,200-M12 | 50129536 |
|  |  |
| REF 7-A-100x100 | 50111527 |
| BTU 460M-D10 | 50128379 |
| BTU 460M-D12 | 50128380 |
| K-D M12W-5P-2m-PVC | 50104556 |
| SET MD12-US2-IL1.1 + accessories - | 50121098 |
| diagnostics set |  |

